INTERNATIONAL APPLICATION NO.	FORM		0-1390 U.S. DEPARTMENT TRANSMITTAL LETTER TO DESIGNATED/ELECTEL CONCERNING A FILING	RK OFFICE	TICE Attorney's Docket No.: XI/P6217USO U.S. Appln. No.:				
Applicant brewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information: This is a FIRST submission of items concerning a filing under 35 U.S.C. 371. This is a SECOND or SEBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. This is a SECOND or SEBSEQUENT submission of items concerning a filing under 35 U.S.C. 371. This express request to begin national examination procedures (35 U.S.C. 371(f)) at any time rather than delay examination until the expitation of the applicable time limit set in 35 U.S.C. 371(f) and PCT Articles 22 and 39(1). A proper Demand for International Preliminary Examination was made by the 19th month from the earliest claimed principle at a plant of the international procedures (35 U.S.C. 371(e)(20)) A copy of the International Application as filed (35 U.S.C. 371 (e)(21)) a is transmitted herewith (required only if not transmitted by the International Bureau. b b as been transmitted by the International Bureau. c is not required, as the application was filed in the United States Receiving Office (RO/US) A translation of the International Application into English (35 U.S.C. 371(e)(2)). A mendments to the claims of the International Disease. c have not been made and will not be made. d have not been made and will not be made. a translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(e)(3)). A translation of the ame						PRIORITY DATE CLAIMED			
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1	. Mark The following fees are submitted:			Calculations - PTO use only			
	Basic National Fed	e (37 CFR 1.492 (a) (1)-(5);					
	Search Report	has been prepared by the EPC					
	☐ International p	preliminary examination fee p					
	☐ No Int'l Prelin	m. Exam. fee paid to USPTO					
	☐ Neither Int'l I	Prelim. Exam. fee nor Int'l S					
	☐ Int'l Prelim. I	Exam. fee paid to USPTO & a					
l		EN	\$ 840.00				
3	Surcharge of \$130.0	0 for furnishing the oath or do	\$				
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	 a. A check in the amount of \$880.00 to cover the above fees is enclosed. b. Please charge my Deposit Account No. 12-0555 in the amount of \$ to cover the above fees. c. The Commissioner is hereby authorized to charge any additional fees required or credit overpayment to Deposit Account No. 12-0555. Note: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b) must be 						
	be filed and	granted to restore the applicat					
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300 HSC'd PCT/FTC 11 JAN 1999
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re application of ITANO, M.)		
New Application) Atty's Dckt: X/P6217US0		
Filed: On even date herewith) Application Branch		
For: CLEANING GAS)		

PRELIMINARY AMENDMENT

Hon. Assistant Commissioner of Patents Washington, D.C. 20231

SIR:

Preliminary to the examination thereof, please amend the above-identified application as follows:

IN THE CLAIMS:

Claim 5, lines 1 and 2, delete "any one of claims 1-4", and insert therefor --claim 1--.

Claim 10, lines 1 and 2, delete "any one of claims 6-9", and insert therefor --claim 6--.

REMARKS

The above amendments are being made in order to place the application in better condition for examination and to reduce the filing fee.

Favorable consideration is respectfully requested.

Respectfully submitted,

Date: January 11, 1999

By: Douglas E. Jackson Registration No. 28518

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DESCRIPTION

CLEANING GAS

TECHNICAL FIELD

The present invention relates to a cleaning gas suitable for use in production of semiconductors.

BACKGROUND ART

Perfluoro compounds such as CF_4 , C_2F_6 , C_4F_8 (perfluorocyclobutane) and SF_6 are used in large amounts as cleaning gases for plasma CVD chambers in production of semiconductors. Since the perfluoro compounds are stable and have long atomospheric lifetimes and high infrared absorbency, they have extremely high global warming potential (GWP) as compared with carbonic acid gas. CF_4 is 6300 times, C_2F_6 is 1250 times, C_4F_8 is 9100 times and SF_6 is 24900 times as high as carbonic acid gas in GWP. Therefore, development of a substitute gas having a low global warming potential is an urgent task.

An object of this invention is to provide a substitute gas which is suitable for use as a cleaning gas for plasma CVD chambers in production of semiconductors, the gas having a low global warming effect.

DISCLOSURE OF INVENTION

The present invention provides the following cleaning gas and cleaning method:

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1. A chamber cleaning gas comprising at least one gas selected from the group consisting of $CF_3CF=CF_2$, CF_3CF-CF_2 and $CF_3C=0$.

2. A chamber cleaning method comprising cleaning a plasma CVD chamber of a semiconductor integrated circuit production device using at least one gas selected from the group consisting of CF₃CF=CF₂, CF₃CF-CF₂ and CF₃C=O.

As the chamber cleaning gas of the invention, any of $CF_3CF=CF_2$, CF_3CF-CF_2 and $CF_3C=0$ can be used; they can CF_3

be used singly or in combination of two or more. The chamber cleaning gas of the invention may be used in combination with a monomer gas such as He, Ne, Ar, H_2 , N_2 or O_2 .

There is no limitation on materials of the chamber. The chamber may be made of known materials such as stainless steel or aluminum alloy. Without adversely affecting the materials of the chamber, the chamber cleaning gas of the invention can quickly remove reaction byproducts attached to the wall of the chamber.

Examples of byproducts removed by the cleaning method of the invention are silicon, polysilicon, tungsten, titanium and their oxides, nitrides and

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carbides.

As the chamber cleaning conditions of the invention, conventional conditions using perfluoro compounds may be used as they are.

All the three kinds of chamber cleaning gases of the invention have satisfactory levels of properties so that they can be used as substitutes for conventionally used chamber cleaning gasses, namely, CF_4 , C_2F_6 and SF_6 . Moreover, the gases of the invention have much lower global warming potential than CF_4 , C_2F_6 and SF_6 .

For example, when used under known chamber cleaning conditions (pressure = 100 m Torr; input high-frequency power = 300 W; gas flow rate = 50 cc/min) for 30 minutes, $CF_3CF=CF_2$ of the invention fully and quickly removes attached byproducts from the chamber without damaging the chamber. Thus $CF_3CF=CF_2$ of the invention is suitable for use in practice.

When CF_3CF-CF_2 is used in place of $CF_3CF=CF_2$

20 under the above conditions, $CF_3^2CF-CF_2$ fully and quickly

removes attached byproducts from the chamber without damaging the chamber, thus being usable in practice.

Similarly, when $CF_3C=0$ is used in place of

 ${\rm CF_3CF=CF_2}$, ${\rm CF_3C=O}$ fully and quickly removes attached ${\rm CF_3}$

byproducts from the chamber without damaging the chamber, thus being usable in practice.

According to the present invention, chamber cleaning can be done satisfactorily, without using any of CF $_4$, C $_2$ F $_6$, C $_4$ F $_8$ and SF $_6$ that have extremely high global warming potential as compared with carbonic acid gas.

CLAIMS

1. A chamber cleaning gas comprising at least one gas selected from the group consisting of $CF_3CF=CF_2$, CF_3CF-CF_2 and $CF_3C=0$.

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- 2. A chamber cleaning gas according to claim 1 comprising $CF_3CF=CF_2$.
- 3. A chamber cleaning gas according to claim 1 comprising hexafluoropropylene oxide represented by the formula CF_3CF-CF_2 .
- 4. A chamber cleaning gas according to claim 1 comprising CF₃COCF₃.
- 5. A chamber cleaning gas according to any one of claims 1-4 which further comprises at least one monomer gas selected from the group consisting of He, Ne, Ar, H_2 , N_2 and O_2 .
 - 6. A chamber cleaning method comprising the step of treating a plasma CVD chamber of a semiconductor
- integrated circuit production device with at least one chamber cleaning gas selected from the group consisting of $CF_3CF=CF_2$, CF_3CF-CF_2 and $CF_3C=0$.
- 7. A chamber cleaning method according to claim 6 wherein the chamber cleaning gas is CF₃CF=CF₂.

- 8. A chamber cleaning method according to claim 6 wherein the chamber cleaning gas is hexafluoropropylene oxide represented by the formula $\text{CF}_3\text{CF-CF}_2$.
- 9. A chamber cleaning method according to claim 6 wherein the chamber cleaning gas is CF₃COCF₃.
 - 10. A chamber cleaning gas according to any one of claims 6-9 which further comprises at least one monomer gas selected from the group consisting of He, Ne, Ar, $\rm H_2$, $\rm N_2$ and $\rm O_2$.

ABSTRACT

The present invention provides a chamber cleaning gas for Si film, SiO_2 film, Si_3N_4 film or high-melting metal silicite film, the gas comprising at least one gas selected from the group consisting of $CF_3CF=CF_2$, CF_3CF-CF_2 and $CF_3C=O$, and provides a chamber cleaning CF_3

method.

DECLARATION FOR USA PATENT APPLICATION (including Design and National Stage PCT) Attorney's Docket ID:						
As a below named inventor, I hereby declare that: My residence, post office address and citizenship are as stated below adjacent to my name. I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled CLEANING GAS						
on the invention entitled Chicarting Chicarting			noision of mkick			
is attached hereto. (or)		, the s	pecification of which			
x was filed on July 9, 1997	[] and was am	ended on	*			
		(or)				
• •	tion No. PCT/JP97/02369					
I hereby state that I have reviewed and understate above. I acknowledge the duty to disclose	and the contents of the above-identified s e information which is material to paten	pecification, including the claims, as amende tability as defined in Title 37, Code of Fede	d by any amendment referred ral Regulations, § 1.56.			
I hereby claim foreign priority benefits under certificate, or §365 (a) of any PCT Internationa also identified below, where priority is not clair date before that of the application on which p	ll application which designated at least or ned, any foreign application for patent or	ne country other than the United States of An	nerica, listed below and have			
Prior Foreign Application(s) (ADDIT	TIONAL APPLICATIONS IDENTIFIED	ON ATTACHED SHEET):				
Number 180518/1996	Country Japan	Day/Month/Year Filed 10/07/1996	Priority Not Claimed			
100310/1330	oupen	20/01/200				
I hereby claim the benefit under Title 35, United States Code, § 120 of any United States application(s), or §365(c) of any PCT International application designating the U.S., listed below; and insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States or PCT International application in the manner provided by the first paragraph of Title 35, United States Code, § 112, I acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this applicationADDITIONAL APPLICATIONS IDENTIFIED ON ATTACHED SHEET.)						
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